



WEIGHT

.97g/cm (.087 oz/in)

RECOMMENDED TORQUE

17.7 N-cm (25 in-oz)

MATERIALS AND FINISH

HOUSING

Material:

.025-in. (.64-mm) thick
Beryllium Copper per QQ-C-
533 or

.024-in. (.61-mm) thick Cold
Rolled Steel per ASTM A-366

Finish:

See finish table on opposite
page

CAM

Material:

Beryllium Copper per QQ-C-533

Finish:

See finish table on opposite page

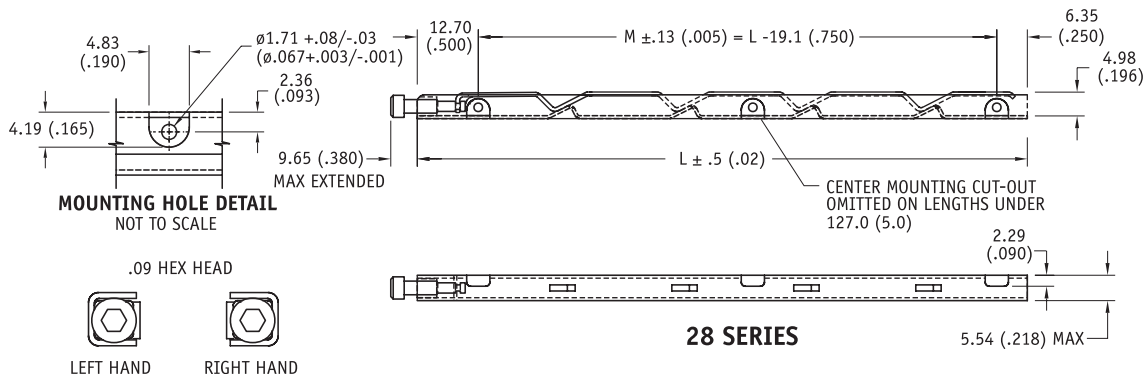
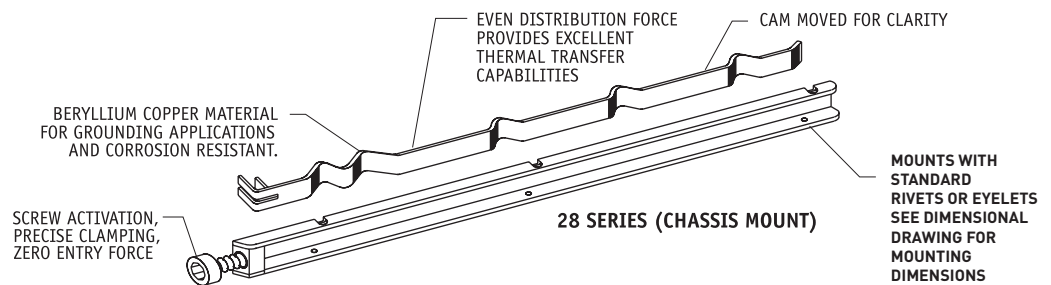
SCREW

Material:

Stainless steel

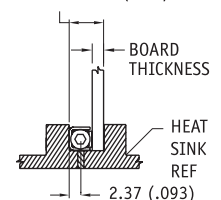
Finish:

Passivated

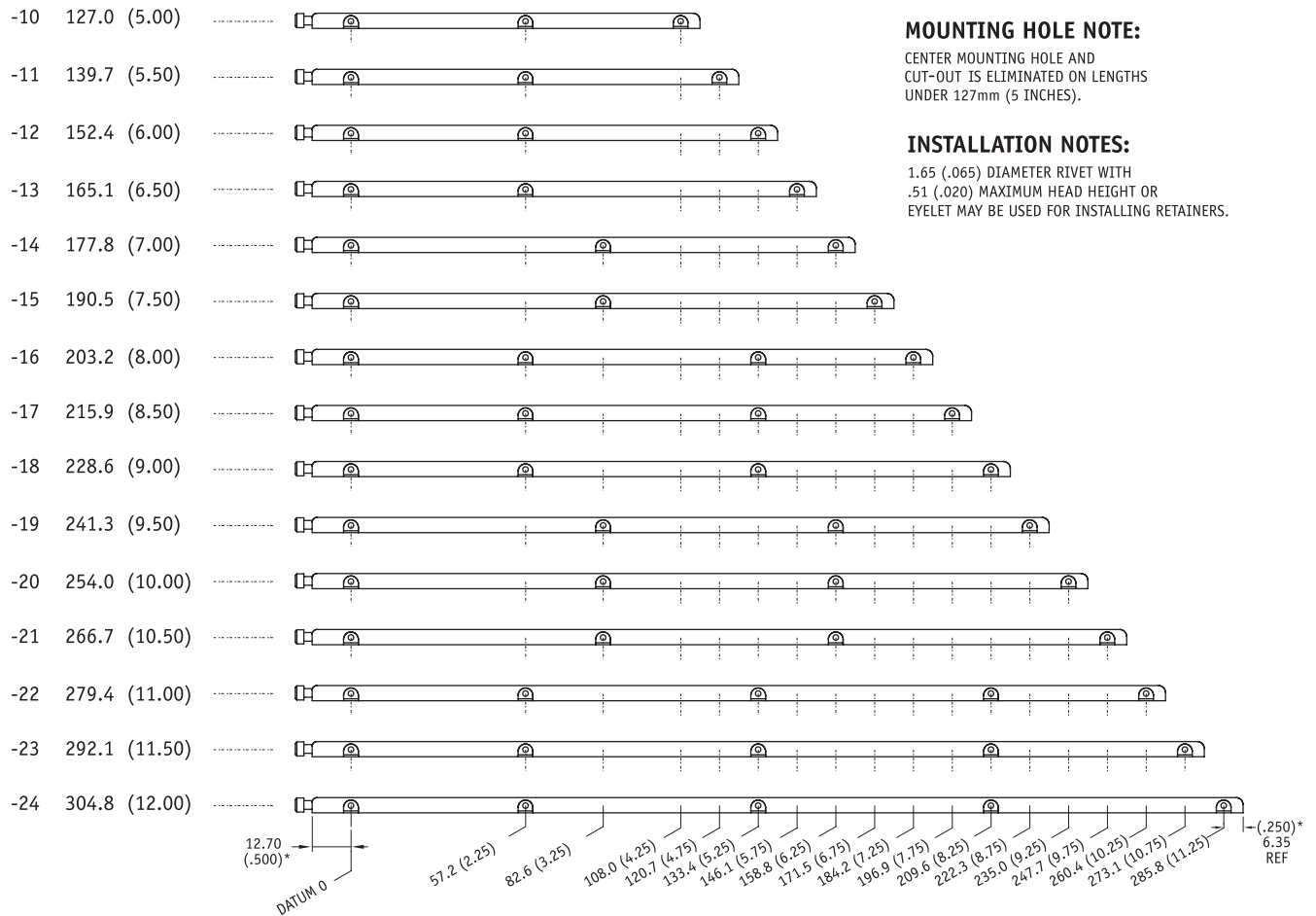


Units: mm(in)
unless specified otherwise,
.xx = $\pm .25$, .x = $\pm .5$
(.xxx = $\pm .010$, .xx = $\pm .02$)

TOTAL GROOVE WIDTH
5.66 (.233)
+ BOARD MODULE
ASSEMBLY THICKNESS
 $\pm .127 + (.005)$



MOUNTING HOLE DIMENSIONS 28 SERIES



Part Number Code

Series 28 LOK-TAINER Screw-Actuated

28 B - 10 - 5 - L

Housing Material

Beryllium Copper **B**
or select from Materials Table

Length

Length in 12.7 (.50) increments **6** [76.2 (3.00)]
to 24 [304.8 (12.00)]

Finish

Gold Plate **5**
or select from Finish Table

Lever Action

Left hand **L**
Right hand **R**

Part Number Code examples: 28B-16-7-L

Series 28 Screw-actuated LOK-TAINER, Beryllium Copper housing, 8.00-in. (203.2-mm) long, Clear Zinc plated, with left hand screw action

MATERIALS TABLE

CODE

LETTER

B BERYLLIUM COPPER, 1/4H PER ASTM-B-194
S STEEL PER ASTM-A-366

FINISH TABLE

DASH #

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SILVER PLATE PER QQ-S-365, TYPE III, GRADE A

-1 NONE

-2 EBANOL PER MIL-F-495 FOR BERYLLIUM COPPER PER MIL-C-13924 FOR STEEL

-3 CADMIUM PER QQ-P-416, TYPE 2, CLASS 2

-4 COPPER PLATE PER MIL-C-14550, CLASS 2

-5 GOLD PLATE PER MIL-G-45204, TYPE 1, GLASS 1

-6 NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT

-7 ZINC PLATE CLEAR CHROMATE, PER ASTM-B-633, Fe/Zn 8

-8 ZINC PLATE YELLOW CHROMATE, PER ASTM-B-633, Fe/Zn 8

NOTE: NO FINISH (-1) NOT AVAILBLE WITH "S" STEEL MATERIAL